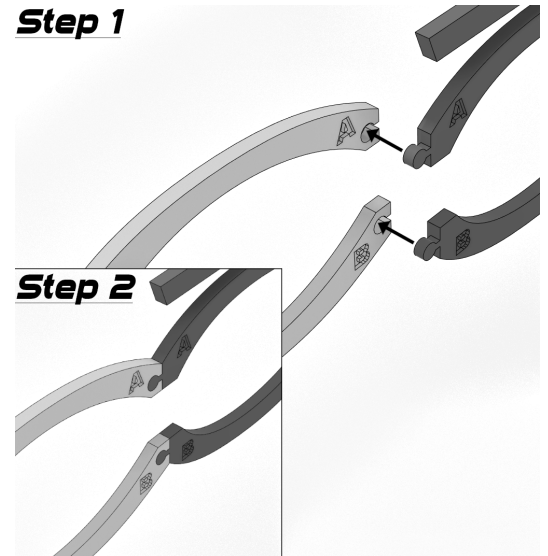


# 500 Front Grille Lettering

## INSTRUCTIONS

Step 1. Before you begin with the application process you need to ensure the front grille is clean of any acrylic pen or dirt. We recommend you use an alcohol spray and cloth or jet wash.

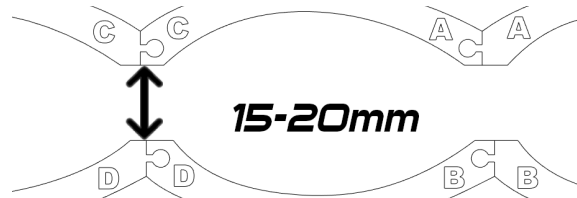
Step 2. Once your grille is clean, lay out your pieces in front of you with the sticky tape facing upward and clip each piece together using the guide on the back. Match 'A' piece to 'A', 'B' piece to 'B' -> **(see image in step 3)**.



Please visit the links to **ensure the correct application process is followed** and that your letters will stick. **We cannot accept responsibility for incorrect application. See website for T&C's.**

[https://www.selfadhesive.co.uk/media/wysiwyg/VHB\\_Cleaning\\_priming.pdf](https://www.selfadhesive.co.uk/media/wysiwyg/VHB_Cleaning_priming.pdf)  
<https://www.selfadhesive.co.uk/media/wysiwyg/5952F-UK.pdf>

Step 3. Begin by peeling the top layer of the 3M tape off each section and line them up with the measuring guide provided. If it is relatively cold out, try and warm up the tape by placing the sections in-between your hands to ensure it sticks well.



Step 4. Once all the top layers have been removed, the section is ready for installation. Line up where you want the 500 to be positioned and press each section firmly to the grille. Apply pressure to each section for around 15 seconds.

Step 5. To guarantee it's stuck on, apply pressure with your finger around the top and bottom section until it feels secure.

Step 6. Enjoy your new front grille!

Thank you for your purchase with us!

